# DAP® WELDWOOD® High Strength Spray Adhesive

## PRODUCT DESCRIPTION

**DAP Weldwood High Strength Spray Adhesive** is a high strength, high temperature resistant formulation that bonds most woods, particle board, metal, laminate, and many plastics. It is ideal for use on trim work, door panels, decorative laminates, upholstery work, and many other demanding applications.



PACKAGING	COLOR	UPC
16 OZ. NET. WT.	Clear	7079800121

## **KEY FEATURES & BENEFITS**

- · Wide web spray
- High temperature resistance
- Water resistant
- Ideal for demanding applications: Trim & upholstery work, laminates

## **SUGGESTED USES**

# Ideal for use on:

- Trim work
- Upholstery work
- Door panels
- · Decorative laminates

## Adheres to:

- Most woods
- Particle board
- Metal
- Laminate
- Many plastics

# **APPLICATION**

- 1. SAFETY FIRST! PRODUCT IS EXTREMELY FLAMMABLE WHILE DISPENSING! READ AND UNDERSTAND ALL OF THE PRECAUTIONARY MEASURES FOR USE, HANDLING, STORAGE AND DISPOSAL CONTAINED IN THE PRODUCT LABEL AND SAFETY DATA SHEET (SDS).
- 2. Extinguish all ignition sources during use and cure.
- 3. Be sure surfaces to be bonded are clean, dry, and free of dirt and oil.
- 4. Wear safety glasses and use in well-ventilated areas.
- 5. Shake can before use.
- 6. Hold can 6-8 inches from the surface to be sprayed.
- 7. Keep can moving while spraying to get an even film of adhesive on the surface to be bonded.
- 8. Adhesive must be applied to both surfaces.
- 9. Make bond while the adhesive is aggressively tacky. Allow the adhesive to dry approximately 5-10 minutes before bonding.

**AFTER USE**: Invert can and depress spray tip until spray is free of adhesive. If the spray tip becomes clogged, clean with a petroleum solvent.

### **TYPICAL PHYSICAL & CHEMICAL PROPERTIES**

Adhesive Base:	Synthetic Rubber
Volatile:	Organic solvent
Flash Point:	<20°F
Application Temperature:	60°F to 95°F
Service Temperature Range:	0°F to 180°F
Coverage:	Approximately 100 sq. ft. per can on a single surface.  Coverage will vary depending on porosity of substrates.
Odor:	Solvent
Open Time:	Up to 2 Hours
Freeze Thaw Stability:	Stable
Shelf Life:	12 months

# **CLEAN UP & STORAGE**

Clean excess wet adhesive from surfaces and tools with mineral spirits. Dried adhesive must be cut or scraped away. Clean hands with warm water and soap. DO NOT use solvents to remove product from skin. Store container in cool, dry place away from extreme heat or cold.

## **SAFETY**

See product label or Safety Data Sheet (SDS) for health and safety information. You can request an SDS sheet by calling 888-DAP-TIPS or by visiting our website at **dap.com**.

#### **WARRANTY**

LIMITED WARRANTY: If product fails when used as directed within one year of purchase, DAP will provide replacement product or refund sales price: call 888-DAP-TIPS with your sales receipt and product container available, to arrange for warranty fulfillment. DAP is not liable for incidental or consequential damages.

# **COMPANY IDENTIFICATION**

Manufacturer: DAP Products Inc., 2400 Boston Street, Baltimore, Maryland 21224

Usage Information: Call 888-DAP-TIPS or visit dap.com & click on "Ask the Expert"

Order Information: 800-327-3339 or orders@dap.com

Fax Number: 410-558-1068

Also, visit the DAP website at dap.com